



Dart Aerospace Ltd.
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D4035-043
Job Sheet 183128



Part No: D4035-043

Job Qty: 4 ea

Part Name: Lid Rib Assembly, Aft (350 Basket)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/12/18

Job Tracking No:

Due Date: 9/24/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEETS 1,2,4 IPP revA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 13.06.24 AS PER DWG REV.pb2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Large Fab-6		DC 2018-09-18
100	Large Fab	4 pcs	9/24/18	9/24/18	0.00	3.04	Large Fab 1		DC 2018-08-20
110	QC	4 pcs	9/24/18	9/24/18	0.00	0.00	QC10		SEP 20 2018
120	QC	4 pcs	9/24/18	9/24/18	0.00	0.00	QC5		SEP 20 2018
130	Packaging	4 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3 Large Fab		DC 2018-09-20
140	QC21-SA	4 Ea	9/24/18	9/24/18	0.00	0.00	QC21		SEP 20 2018

Part Op 100 - 1- Cut D4035-3 as per dwg D4035 2- Drill holes using DT9563 and chamfer holes as per dwg D4035 4- Weld
Descriptions: bushing in rib and grind weld flush as per dwg D4035
130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-9	Bushing	8 Ea (2 ea)	90-Start up Operation	5105262
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	7 ft (1.75 ea)	90-Start up Operation	3094528

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-9	8	108	0
	M304TS0.750W.049	7	844	0

Part Specifications



Container No: S111126



Part: D4035-043

Job No: 183128

Serial No/Batch: S111126

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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could not be found.

Plex 9/12/18 3:14 PM Dart.lajeunesse.marie

Date: 09/18/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : ☐					